SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

QUALITY TECH WEST
500 Elm St.
Spring Lake, MI 49456
Kevin Peoyner Phone: 616 844 7696

MECHANICAL

Valid To: September 30, 2027 Certificate Number: 5503.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following dimensional tests[1, 2]:

I. Dimensional Testing

Parameter/Equipment	Range	CMC[3] (±)	Comments
Coordinate Measuring Machine (CMM)[4] –			
X	2032 mm	(12 + 0.01*L*) µm	Nikon LK Libero 20.12.10
Y	1219 mm	(12 + 0.01*L*) µm	
Z	1016 mm	(12 + 0.01*L*) µm	
Coordinate Measuring Machine (CMM)[4] –			
X	1214 mm	(12 + 0.01*L*) µm	Zeiss Eclipse DB900
Y	2434 mm	(16 + 0.01*L*) µm	
Z	954 mm	(12 + 0.01*L*) µm	
Coordinate Measuring Machine (CMM)[4] –			
X	900 mm	(11 + 0.01*L*) µm	Mitutoyo Apex 916
Y	1600 mm	(11 + 0.01*L*) µm	
Z	600 mm	(11 + 0.01*L*) µm	

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Parameter/Equipment	Range	CMC[3] (±)	Comments
Vision System[4] –			
X	500 mm	(7 + 0.001*L*) µm	OGP Flash 500
Y	450 mm	(7 + 0.001*L*) µm	
Z	200 mm	(8 + 0.001*L*) µm	
Linear[4]	Up to 102 mm	6 µm	Micrometer
	Up to 305 mm	23 µm	Caliper
	Up to 610 mm	27 µm	Height gage

[1] This laboratory offers commercial dimensional testing service only.

[2] This scope meets A2LA's *P112 Flexible Scope Policy*.

[3] In the statement of CMC, *L* is the length in millimeters.

[4] This test is not equivalent to that of a calibration.

Accredited Laboratory

A2LA has accredited

QUALITY TECH WEST

Spring Lake, MI

for technical competence in the field of

Mechanical

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (*refer to joint ISO-ILAC-IAF Communiqué dated April 2017*).

Presented this on the 30th day of January 2026.

Mr. Trace McInturff, Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 5503.01
Valid to September 30, 2027

For the tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.